

Figure 1



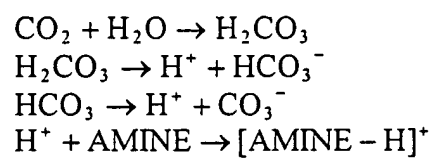
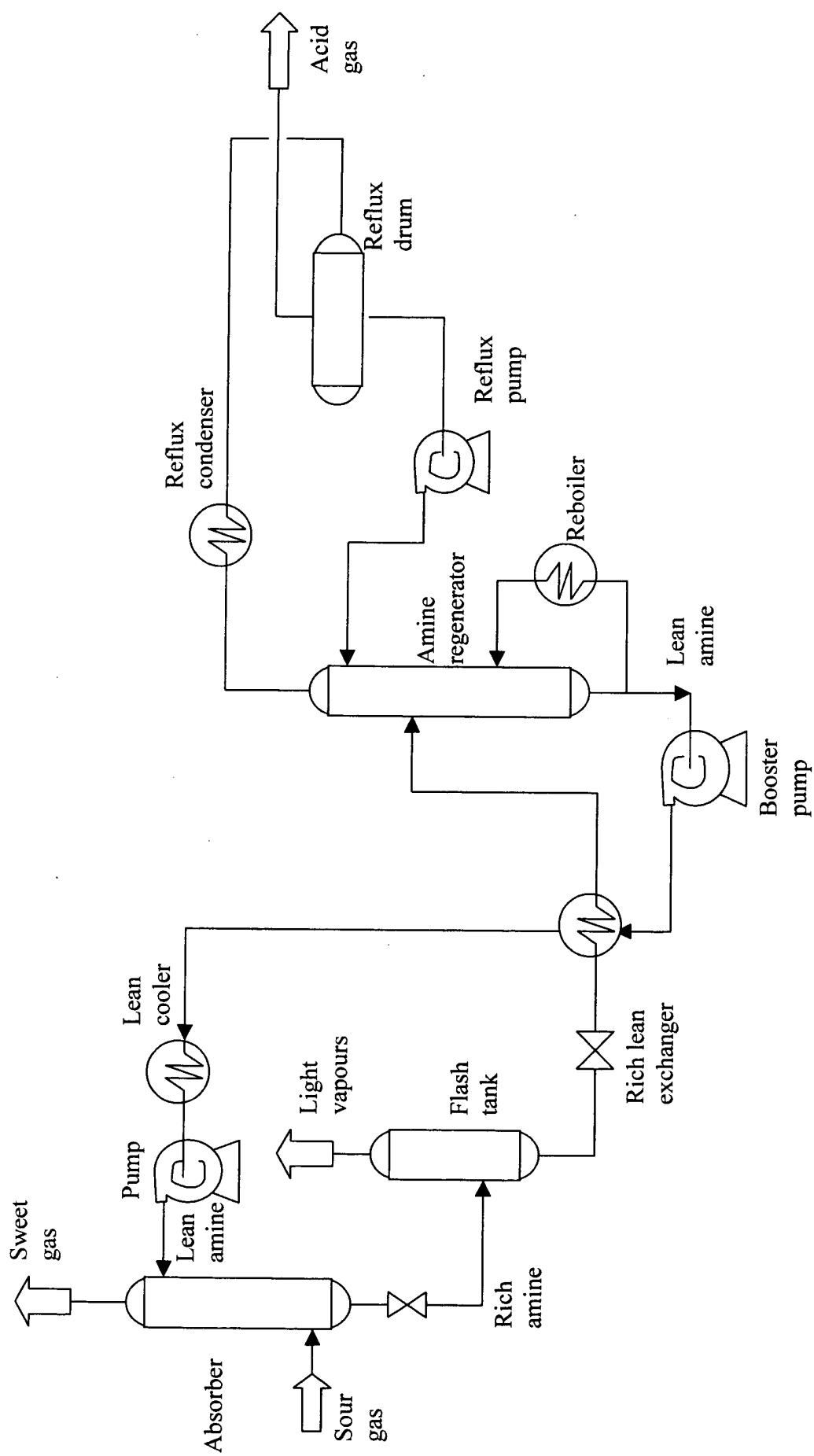
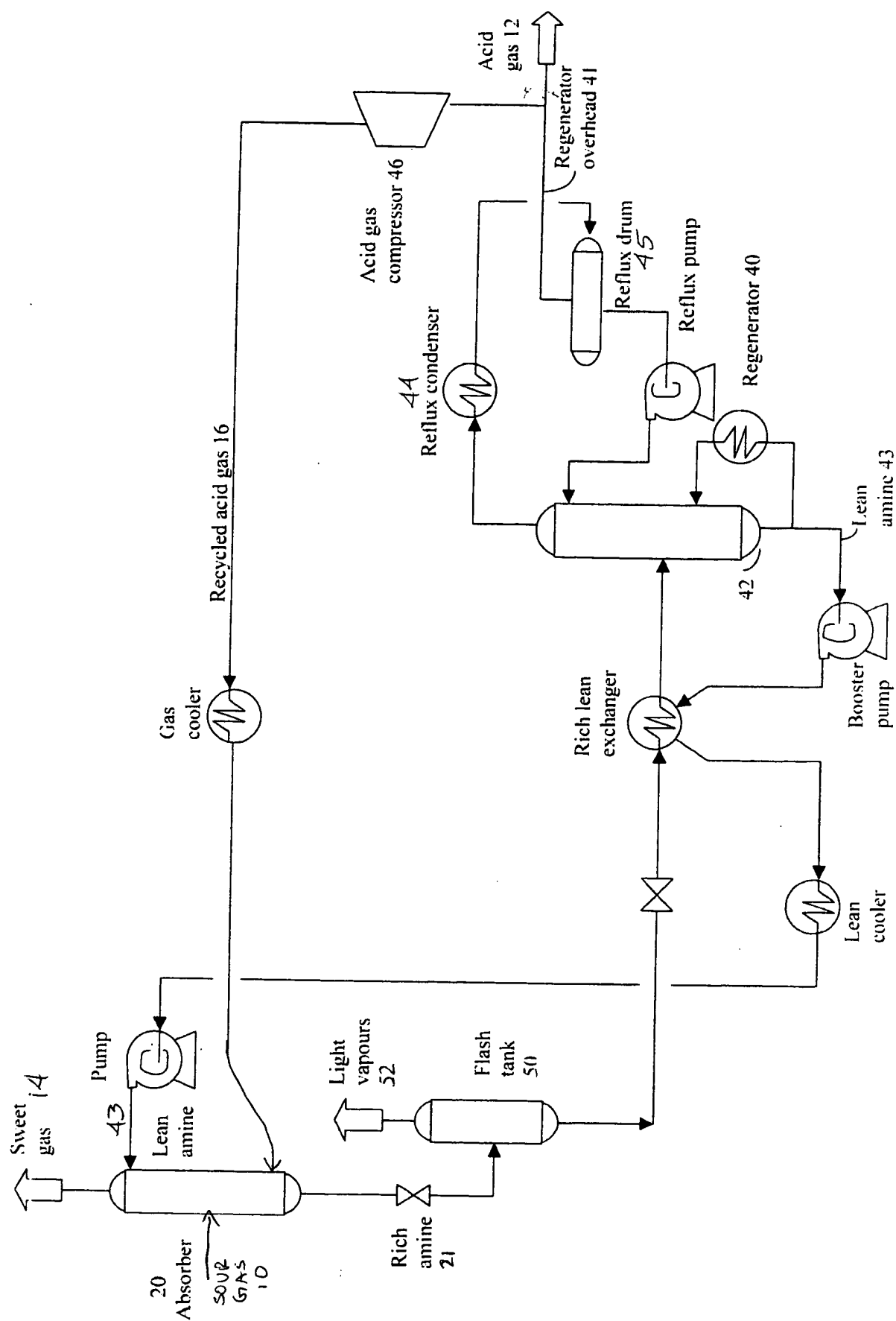


Figure 2

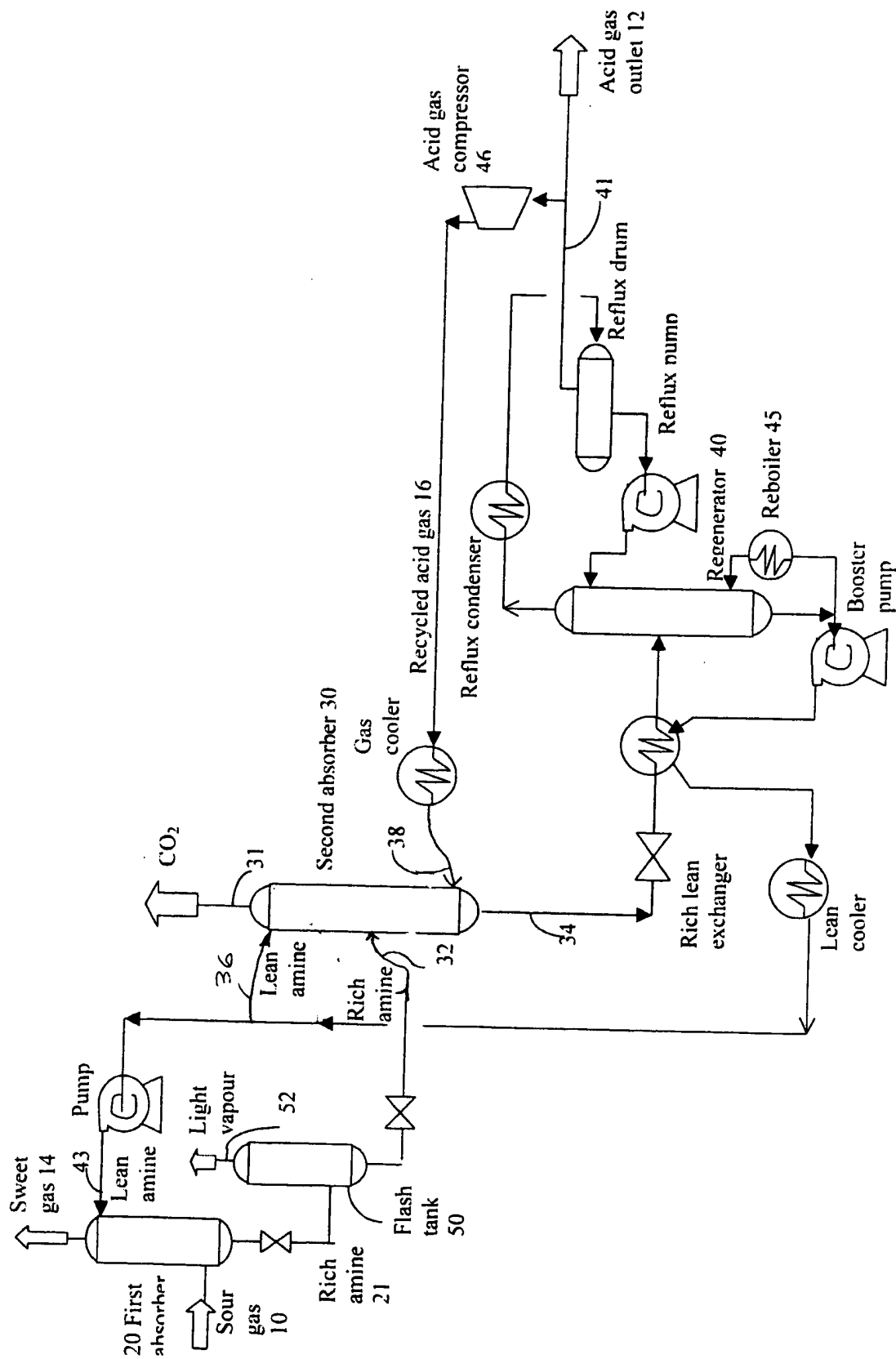


Typical Standard Amine Process (Prior Art)
FIGURE 3



Simple Acid Gas Recycle Process

FIGURE 4



Single Effect Process

FIGURE 5

